

ATTENTION:GENERAL MANAGER ☐
CLAIMS PERSONNEL ☐PARTS MANAGER ☐
SERVICE MANAGER ☐*IMPORTANT - All Service Personnel Should Read and Initial*

SUBARU **SERVICE BULLETIN****APPLICABILITY:** 2005MY Legacy/Outback and
Forester Vehicles;

2004MY Impreza Vehicles

SUBJECT: Cruise Control Lever Vibration**NUMBER:** 15-114-05**DATE:** 05/04/05**INTRODUCTION**

There is the possibility that the cruise control lever could vibrate as the result of the cruise control switch printed circuit board not setting in the switch case tightly. To eliminate the vibration, a piece of non-woven material will need to be installed between the cover of the cruise control switch and printed circuit board.

PRODUCTION LINE CHANGE

A countermeasure was used in production starting with the following VINs:

Model	Starting VIN	Starting Date
Legacy Sedan	5*222451	January 2005
Legacy/Outback Wagon	5*365483	January, 2005
Impreza Sedan	5*519887	December, 2004
Impreza Wagon	5*813554	December, 2004
Forester	5*743390	December, 2004

PARTS INFORMATION

A non-woven material, as an example 3M Temflex 1755 (available through most automotive jobbers), will be required. Black electrical tape may also be used, however it will need to be layered twice to gain the thickness required.

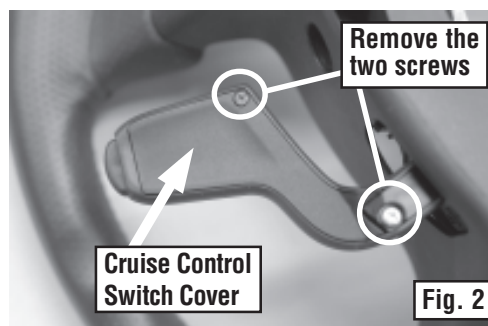
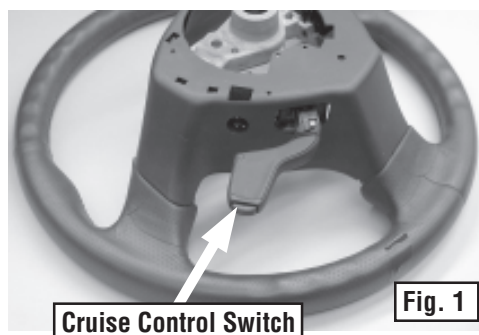
**CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.**

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

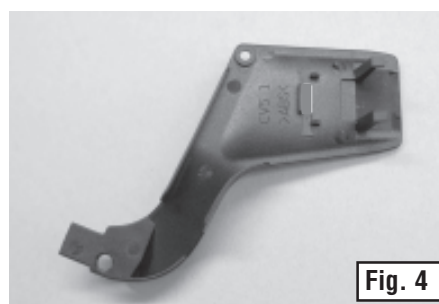
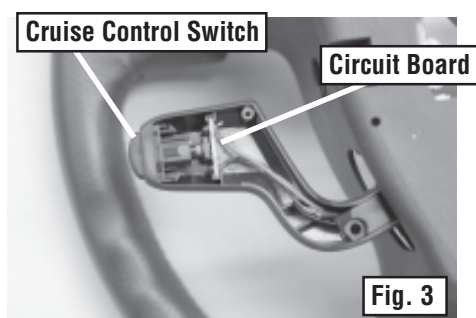


REPAIR PROCEDURES/INFORMATION

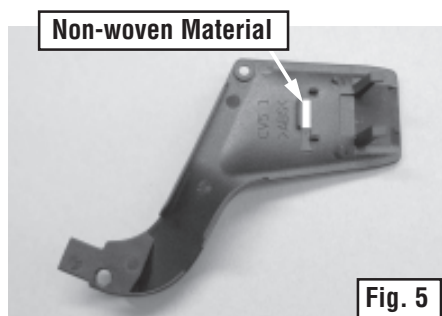
- 1) Remove the steering wheel (refer to the applicable Subaru Service Manual).
NOTE: Before disconnecting battery, record the pre-set radio stations.



- 2) Using a clean work surface, turn over the steering wheel and remove the two screws that secure the cruise control switch and cover (see Figures 1 and 2).
- 3) Carefully remove the cruise control switch cover (see Fig 3 and 4).



- 4) Install a piece of non-woven material (5mm x 10mm x 0.35mm thick) onto the cruise control switch cover where it comes in contact with the printed circuit board (see Fig 5).



- 5) Reinstall the cruise control switch cover.
- 6) Reinstall the steering wheel (refer back to the applicable Subaru Service Manual).
NOTE: After reconnecting the battery, re-set radio stations.
- 7) Confirm that the noise is eliminated and cruise control functions properly.

CLAIM REIMBURSEMENT/WARRANTY INFORMATION

For vehicles within the Basic New Car Limited Warranty period, this repair may be claimed using:

Labor Description	Operation #	Fail Code	Labor Time
Cruise Control Switch Cover Modification	A 021-221	UDF-48	0.4